



#### **APPLICATIONS**

Ideal for pumping clean, clear water in such applications as:

- · Where incoming water supply is not pressurized
- From underground or surface water supplies
- · Automatic water transfer
- Applications where the pump may have an interrupted water supply
- · Domestic and light industrial irrigation



## **Davey BIT with Torrium2 Home Pressure System**

Model Numbers: BIT14-30, BIT20-30, BIT14-45, BIT20-40 & BIT30-30

The Davey BIT Series water pressure system comprises of a robust, compact, centrifugal pump with an intelligent Torrium2 water pressure controller to supply water with constant flow and even pressure to domestic households and irrigation. The Torrium2 incorporates multiple levels of pump and motor protection.

### WHY CHOOSE THE DAVEY **BIT Home Pressure System?**

#### WATER PRESSURE SYSTEM

The Davey BIT pressure system consists of a robust centrifugal pump fitted with the intelligent Davey Torrium2 water pressure controller to deliver even water pressure to your home or other application. Consumers can enjoy strong and seemingly constant water pressure due to Torrium2's constant flow

Due to large water pathways, Torrium2 operates with a lower head loss than comparable water pressure controllers to provide superior hydraulic performance with less wasted energy.

#### **TORRIUM2 CONTROLLER**

Torrium2 will give you strong, even water pressure for your comfort and convenience. Torrium2 is specially designed to operate pumps supplying water from rainwater tanks.

#### **Constant Flow and Even Water Pressure**

To prevent annoying fluctuations in water temperature during showers, Torrium2 uses its intelligence to provide households with constant flow to provide even water pressure. It does this with its innovative pressure and flow sensors to start the pump on a pressure drop and to stop it on low flow (~0.26 gpm). This avoids pump cycling when there is continuing household demand for water.

#### **Quick Cut-in for Even Pressure**

To give you strong pressure right from the start, Torrium2 is designed to cut in quickly when it senses demand for water. It cuts in when the pressure has dropped to 80% of the previous top (shut-off) pressure. Torrium2 automatically sets this cut-in pressure each time the pump stops. In doing so, Torrium2 automatically adapts to variations in pump performance or site conditions.

cont. overleaf











### BIT with Torrium2 Home Pressure System

#### **Adaptive Starting**

Torrium2 is smart enough to detect the difference between normal water demand and a small leak in the system, such as a dripping faucet or a leaking cistern. For very low flows, Torrium2 automatically adapts to reduce the cut-in pressure, which can be as low as 50% of its last shut-off pressure. This significantly reduces pump cycling to improve consumer satisfaction with the system. If normal flow is required in the house (>0.13gpm), Torrium2 will sense this and revert to normal mode and initiate an immediate pump start.

#### **Easy Status Check**

To easily check the system status, Torrium2 has three simple LED indicators.

- Red LED the system is in standby
- Green LED the pump is running
- Yellow LED fault condition

#### **Pressure Indicator Window**

To give a quick guide to the system pressure, Torrium2 has a pressure indicator window on the side of the built-in pressure vessel. If the color band (green-amber-red) is mainly green it indicates maximum pressure, whereas mainly red indicates low pressure. This indicator can help to analyze the occurrence of unwanted system leaks. If the color band indicator is moving slowly towards red this signifies a slow drop in pressure and may indicate a small leak.

#### **Greater Hydraulic Performance**

To provide more pressure while using less energy, Torrium2 has been designed with larger water pathways to provide low head loss, offering superior hydraulic performance than comparable water pressure controllers.

#### **Greater Reliability**

To diminish the likelihood of blockages, Torrium2 is designed with no moving control parts within the water pathways giving greater reliability and performance with varying water quality.

#### **Dry Run Protection & Auto Restart**

To protect the pump from damage due to dry running, Torrium2 stops the pump when it detects a loss of prime (no water supply) situation. To reduce system downtime, the Torrium2 waits 5 minutes then goes into auto retry mode, whereby it will restart the pump to see if prime can be re-established automatically. An auto restart occurs at 5 minutes, 30 minutes, 1 hour, 2, 4, 8, 16 and 32 hours. Torrium2 will also restart if it detects flow through the system (e.g. from mains water pressure returning with pressure boosting applications).

#### Pump Protection – High Water Temperature Cut-out

For added security and longer life, a water over-temperature cutout provides a second level of protection against closed head operation and repetitive cycling. For water temperatures above 158°F Torrium2 will shut the pump down and the amber LED will be lit. When the water temperature drops to below 140°F, the Torrium2 will allow the pump to restart.

#### **Pump Protection - Excessive Electrical Current**

To protect the pump motor, Torrium2 will shut the pump down and indicate a fault if it detects excessive electrical current being drawn. This occurs if the pump motor is subjected to locked rotor or if someone tries to manually override the Torrium2 by continually holding in the prime button.

#### **Corrosion & Scale Resistance**

To allow Torrium2 to be used with water of varying quality, its flow sensors are mounted on a high grade stainless steel plate with special anti-scaling electronic action, which only turns the flow sensors on during pump operation.

#### **Extra Draw off Capacity**

To accommodate small leaks and to reduce cycling, Torrium2 has an in-built spring loaded accumulator for extra draw off capacity. A spring loaded accumulator means low maintenance as there is no need for a pressure vessel with its regular air charging and checking. However, for increased draw off, an optional small pressure tank, can be mounted on the vertical outlet or connected to the outlet pipework.

#### **Power Surge Protection for Torrium2**

To protect the Torrium2 controller from electrical surges and spikes, thus extending its life, it incorporates a metal oxide varistor (MOV). The status of the MOV can be checked in the viewing window on the back of the Torrium2. The MOV is a sacrificial component and should it be consumed due to repeated power surges or spikes, it will almost always blacken the viewing port. This will indicate a non-warrantable Torrium2 failure.

#### **Ease of Installation**

For ease of installation, the outlet plumbing can be connected to either the vertical or the right angle discharge outlet, which can rotate a full 360°. A wrench, sized to fit the coupling, is included in the box.

#### **Power Cable**

For easy installation, no hard wiring is needed as Torrium2 comes with a 6 foot power cord with a standard NEMA power plug. USA 120V models are fitted with a standard NEMA 5-15P power plug. USA 240V models are fitted with a standard NEMA 6-15P power plug.

#### **PUMP**

- Reliable single stage or multistage impeller design (dependent upon pump model)
- All stainless steel construction for reliability and the ability to pump hot water up to 176°F
- Carbon/Ceramic mechanical seal for reliable pump operation

#### **MOTOR**

- 120/240V, 60Hz, 2 pole (dependant upon pump model)
- Class F insulation
- Higher than normal 130°F ambient temperature rating for longer life and improved tolerance to voltage variations for peace of mind, even on the hottest days.
- Robust TEFC motor constructed from corrosion resistant materials
- IP55 international protection rating for a high level of resistance to dust and dirt entry
- Protected against both high operating temperature and high current draw by a built-in, automatically re-setting, thermal overload
- Permanently split capacitor for reliable starting even in low voltage circumstances
- · Motor and pump are designed for frequent starts









# BIT with Torrium2 Home Pressure System



OPERATING LIMITS						
Capacities to	45 gpm					
Maximum total head to	76 psi					
Cut-in pressure – Adapts to 80% of last shut-off head pressure						
Minimum setting	15 psi					
Maximum setting	80 psi					
Cut-out flow rate	0.26 GPM					
Maximum liquid temperate (Torrium2)	158° F					
Maximum ambient temperature (Torrium2)	120° F					
Maximum suction lift	25'					
Inlet size (dependant upon pump model)	1" F or 11/4" F					
Outlet size	1" M					
Maximum pump casing pressure*	116 psi					
Maximum system pressure*	100 psi					

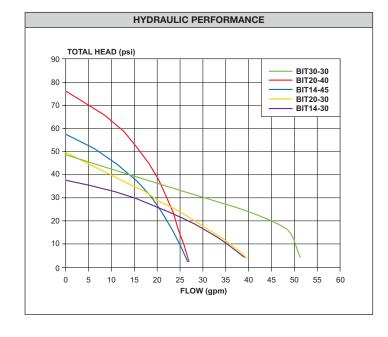
<sup>\*</sup>Note: For applications boosting low pressure municipal or well pump supplies, Davey recommend the BT 'Boosta' Series.

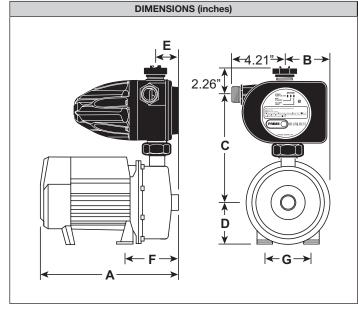
#### INSTALLATION AND PRIMING

- On installations with suction lifts a good quality foot valve should be installed
- The system is primed by filling the pump and suction line with water through the priming port, and replacing priming plug prior to switching on
- The PRIME button on the Torrium2 unit should be held in while the pump is establishing prime

MATERIALS OF CONSTRUCTION					
Part	Material				
Impellers	304 stainless steel				
Lock nut	304 stainless steel				
Pump casing	304 stainless steel				
Pump backplate	304 stainless steel				
Pump shaft	316 stainless steel				
Neckrings	Teflon				
Seal ring (stationary)	Ceramic				
Seal ring (rotating)	Carbon (synthetic)				
Seal spring	304 stainless steel				
Orings	Nitrile rubber				
Stage body	304 stainless steel				
Torrium2 check valve Stem assembly Spring Seal	Nylon 304 stainless steel Nitrile				
Torrium2 body	Glass filled nylon				
Priming plug	304 stainless steel				
Motor shell	Marine grade aluminum				
Lantern / DE endshield	Marine grade aluminum				
Shell & lantern bracket finish	Baked polyester				

Model	BIT14-30	BIT20-30	BIT14-45	BIT20-40	BIT30-30		
Supply voltage/phase		40V/1					
Supply frequency	60Hz						
Input power (P1) (kW)	0.92	0.98	0.86	1.10	1.44		
Output power (P2) (kW)	0.73	0.78	0.68	0.92	1.12		
Full load current (A)	7.80	8.20	7.30	4.70	7.00		
Locked rotor current (A)	38.00	38.00	38.00	23.00	23.71		
Starting	PSC						
Insulation class	Class F						
IP rating	IP55						













# BIT with Torrium2 Home Pressure System

#### MODEL IDENTIFICATION

B

T

14-30

B series stainless steel pressure system Irrigation and home pressure system to operate from non-pressurized supply

Torrium2 equipped

Flow (gpm) at nominal pressure 14gpm @ 30psi

Model	Α	В	С	D	E	F	Inlet	Outlet	Net Weight (lbs)	Hole Diamet	G er @ Centres
BIT14-30	13.80	4.33	12.20	4.33	2.40	5.70	1¹/₄" F	1" M	26.50	0.35	4.72
BIT20-30	17.40	3.35	8.00	3.54	5.31	8.85	1¹/₄" F	1" M	27.30	0.27	3.93
BIT14-45	15.35	3.35	8.00	3.54	2.95	6.81	1" F	1" M	25.40	0.27	3.93
BIT20-40	17.40	3.35	8.00	3.54	5.31	8.85	1" F	1" M	27.30	0.27	3.93
BIT30-30	16.14	4.72	5.67	4.76	2.00	5.83	1¼" F	1" M	16.25	0.35	5.51

PERFORMANCE TABLE							
BIT Home Pressure System	Nominal Duty						
bit nome riessure system	Flow	Pressure					
BIT14-30 <b>A A A A A</b>	14 gpm	35 psi					
BIT14-45 <b>III</b>	14 gpm	45 psi					
BIT20-30	20 gpm	30 psi					
BIT20-40	20 gpm	40 psi					
ALLILL T	30 gpm	30 psi					



To make selecting your Davey pressure booster system easier, Davey provide a guide to the number of faucets that can be operated at the same time without substantially reducing performance, assuming an average delivery of three gallons per minute per faucet.



Indicates that this pump may be suitable for boosting water for watering systems.





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This literature is not a complete guide to product usage. Further information is available from your Davey Dealer, Davey Support Centre and from the relevant product Installation and Operating Instructions. Must be read in conjunction with the relevant product Installation and Operating Instructions and all applicable statutory requirements. Product specifications may change without notice.

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